

Work Order ID 56399

February 22, 2010 1:01:45 PM

Page 1

Item ID: D3635-3

Accept

Revision ID:

Item Name: Gasket

Setup Start

Stop

Start Date: 2/22/10 Start Qty: 12.00

Required Date: 2/22/10 Req'd Qty: 12.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3635

Rev A

100

0.00



Waterjet

FLOW WATER JET

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3635
Deburr if necessary

Dwg Rev: A Prog Rev: A 2-

B 10-2-22



110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 10-2-22

120

QC8- Inspect parts - second check

0.00



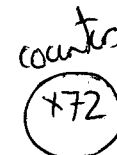
QC

Memo

0.00

Quality Control

S. 10/2/23



QSP019

Work Order ID 56399

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Page 2

Item ID: D3635-3

Accept



Setup Start



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Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

Rec'd 20 (72)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/02/26

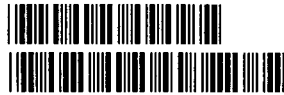
*MF
10-2-25*

Picklist Print

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Work Order ID: 56399



Parent Item: D3635-3

Parent Item Name: Gasket

Start Date: 2/22/10

Required Date: 2/22/10

Comments: IPP Rev:A New Issue 07-07-24 ec

Verified By:JLM

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			110	sf	654.3060	0.2653	20		
NEOPRENE SHEET 0.063												

10-2-22

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

MAT

654.306

112508

61.6034

112662

290.2821

112866

154.11

113058

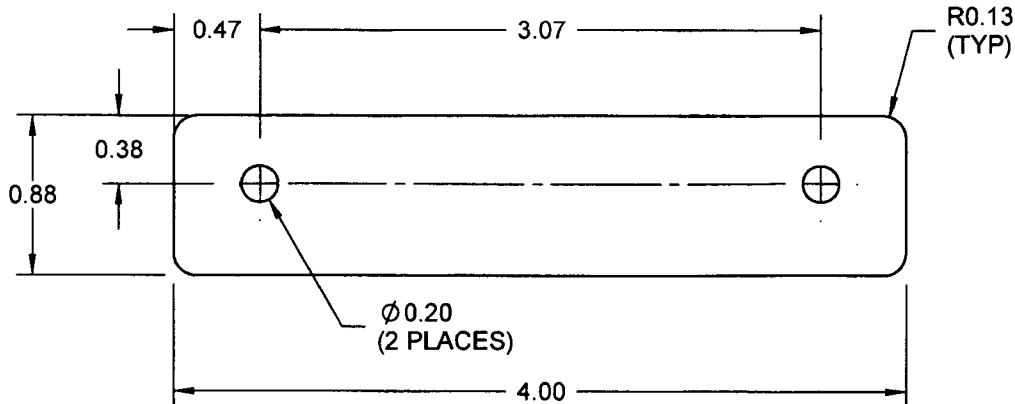
148.3105

72

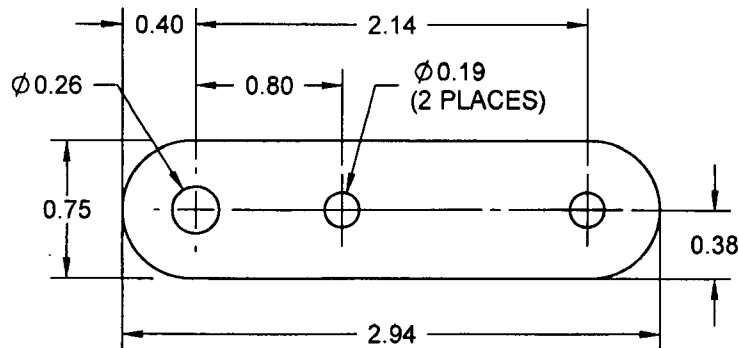
113058

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3635	REV. A SHEET 1 OF 1
DATE 07.06.01		TITLE GASKET	SCALE 1:1
REV A	DATE 07.06.01	DESCRIPTION NEW ISSUE	

RELEASED07.07.11 *[Signature]***D3635-1 GASKET**

- 1) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.125 THICK, REF)
(REF. DART SPEC. M-NEO60-S.125)

**D3635-3 GASKET**

- 2) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.063 THICK, REF)
(REF. DART SPEC. M-NEO60-S.063)

D3635-1/-3 GENERAL NOTES:

- 3) FINISH: NONE
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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